

# Oxygen Immersion 3.16.19 Upd 1 release notes

New release can be found here: [Dropbox\Download\MboxIG\InstallOxygenImmersion3.16.19.Upd1.exe](#)

## What's new & instructions

In this release we tried to address some hardware related issues that could influence scanning stability and accuracy. Also some improvements in calibration procedure have been made. Details:

Existing systems can be left as they are as far as they work as expected. But if you receive notifications about Encoders displacement, perform the Encoders calibration procedure:

<https://octonus-teams.atlassian.net/wiki/display/MBOXDOC/Motorized+MBox+alignment+manual#MotorizedMBoxalignmentmanual-Encoderscalibration>

Also for the new systems use new Z Micro Offset Correction procedure instead of manual points collection on calibration cylinder. For existing systems, you can repeat the Z Micro Offset Correction on your will - if applied, it will improve Z offset calibration.